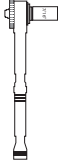




# 20-C Silverado/Sierra HD Step Bar Filler - Installation Instructions

Part #G758538 (SS) & #G758539 (Blk)  
\*Fits on OEM 6" Rectangular Assist Steps - Crew Cab only

## TOOLS:



10mm Socket

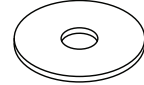


Manual or Electric Ratchet



1/4" Drive

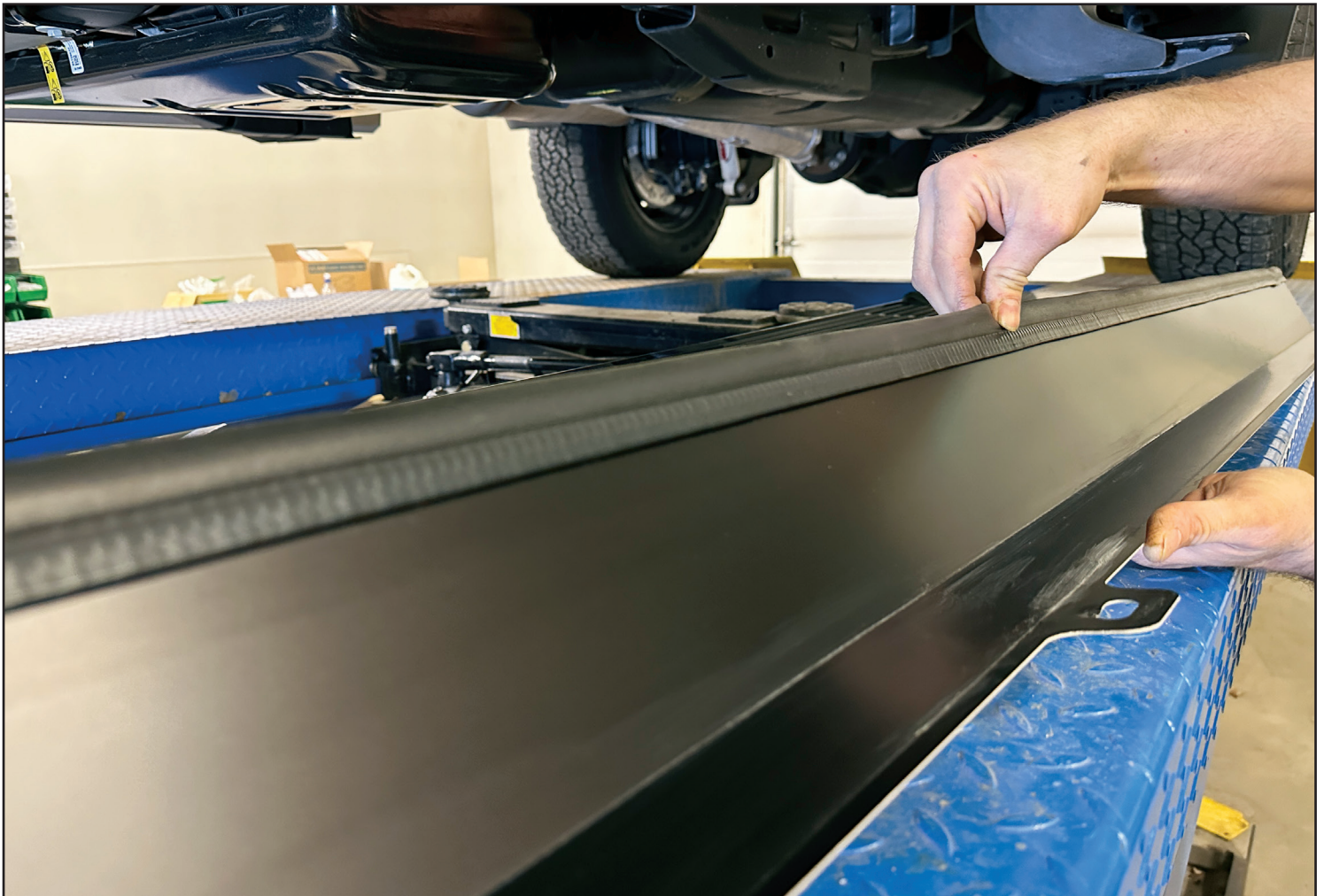
## HARDWARE:



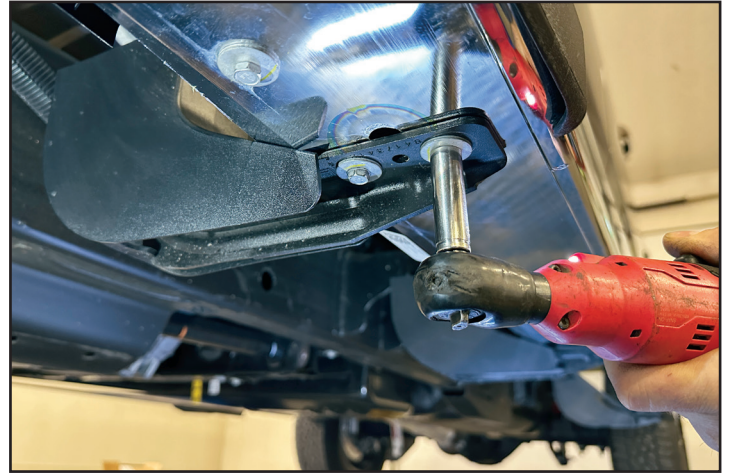
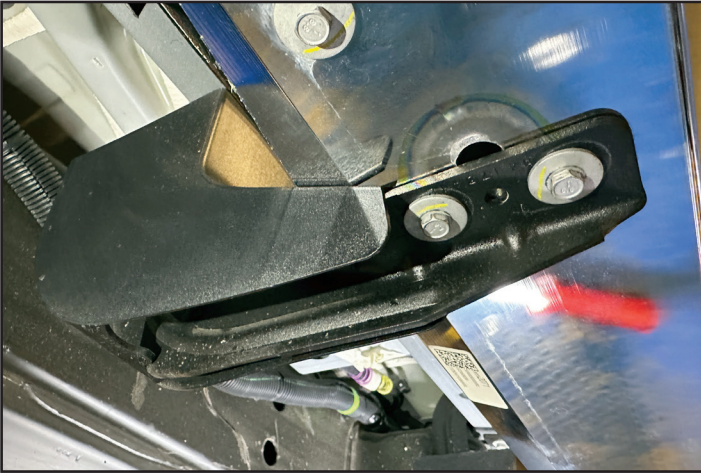
(6) Flat Washer  
1.25"  
Part #018008

## INSTALLATION INSTRUCTIONS

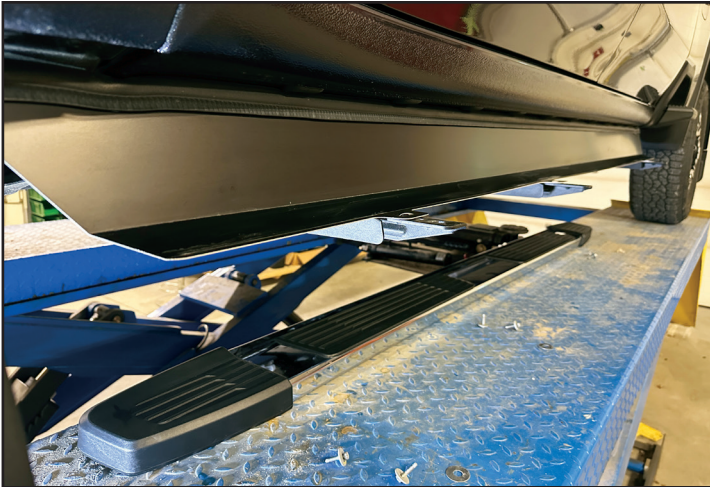
1. Start installation by peeling off the protective plastic cover. Apply the included bulb seal along the top edge.



2. Remove 2 OEM factory bolts from the 3 brackets supporting the factory step bar. Set aside hardware for reinstallation.



3. Ensure you have the correct side of the bar filler - drivers side or passenger side (parts should be labelled). Set bar filler in place as shown in the images.



4. Replace the factory step over the bar filler and align the mounting holes.



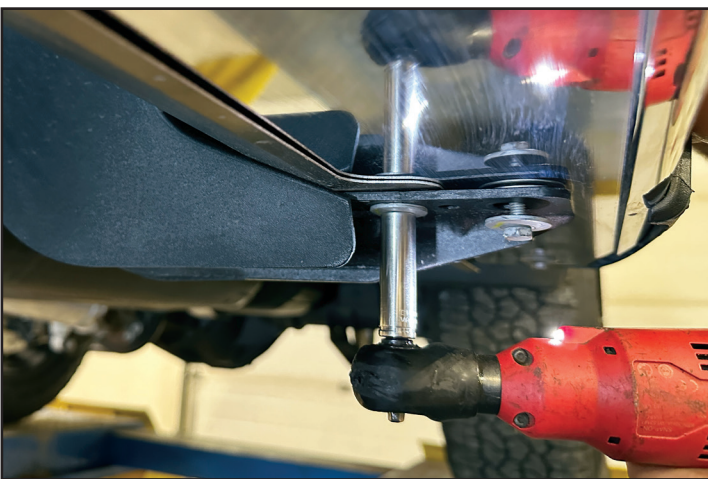
5. Loosely reinstall the back factory screws as seen here.



6. Reinstall the front factory screw, placing the included washer between the bracket and the step.



7. Once everything is on place, tighten all fasteners. Be sure not to overtighten. Repeat on other side.



Check out our YouTube channel for install video

[www.truckhardware.ca](http://www.truckhardware.ca)

